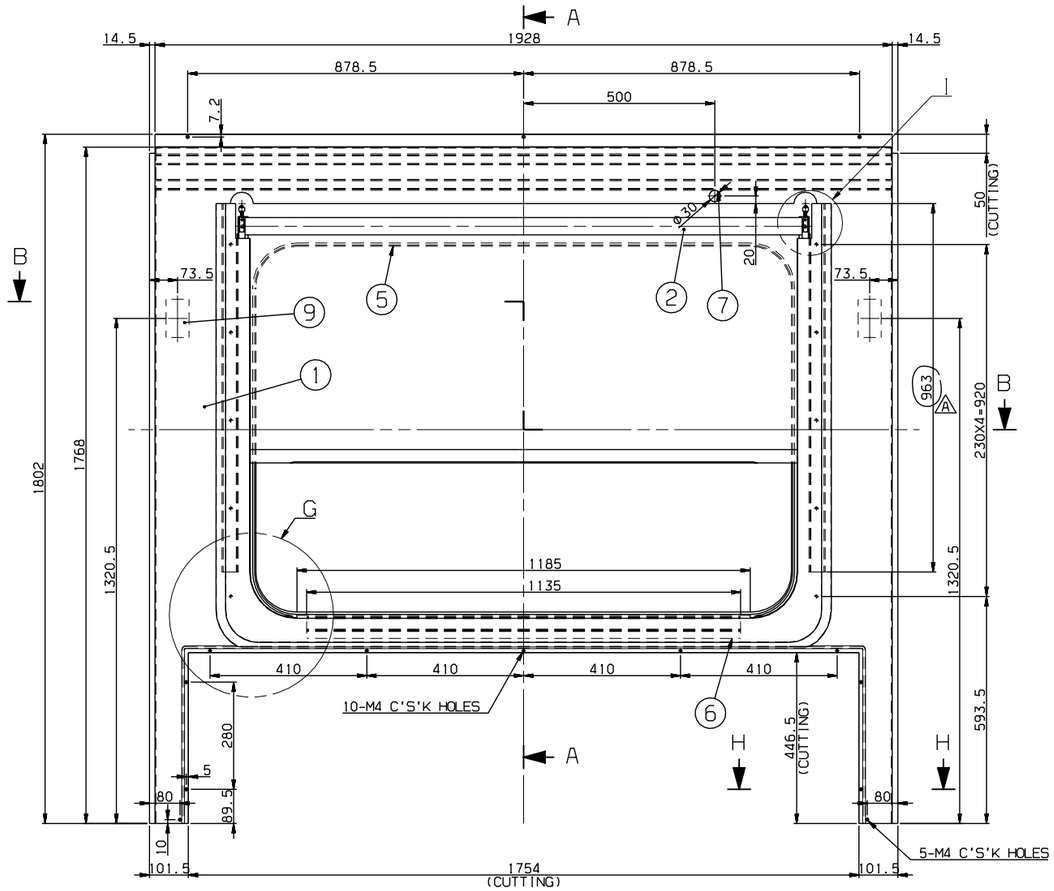
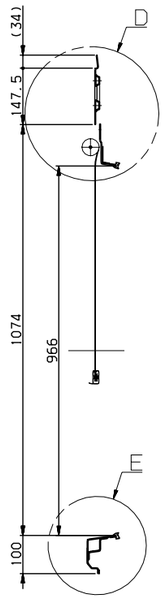
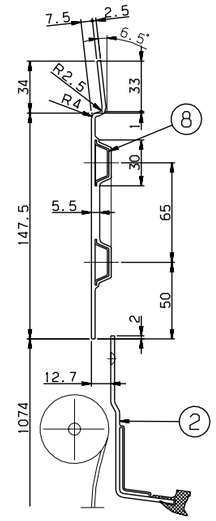
SPECIFICATION APPLIED

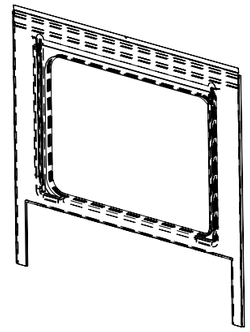




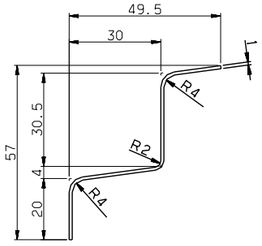
SECTION A-A



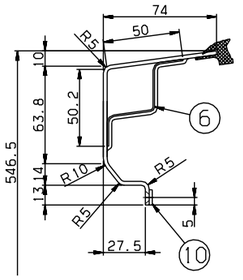
DETAIL D
SCALE=1/2



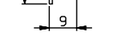
ISO VIEW



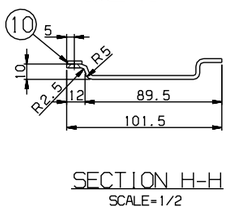
DETAIL #6
SCALE=1/1



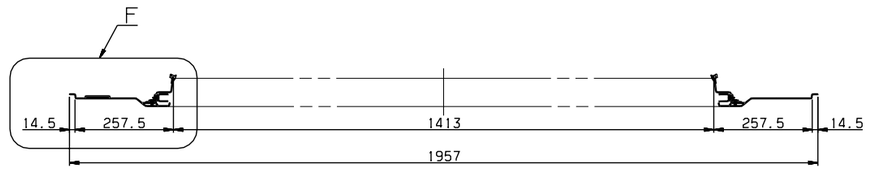
DETAIL E
SCALE=1/2



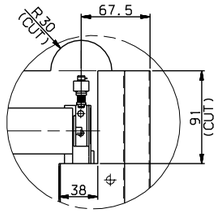
DETAIL #8
SCALE=1/1



SECTION H-H
SCALE=1/2



SECTION B-B

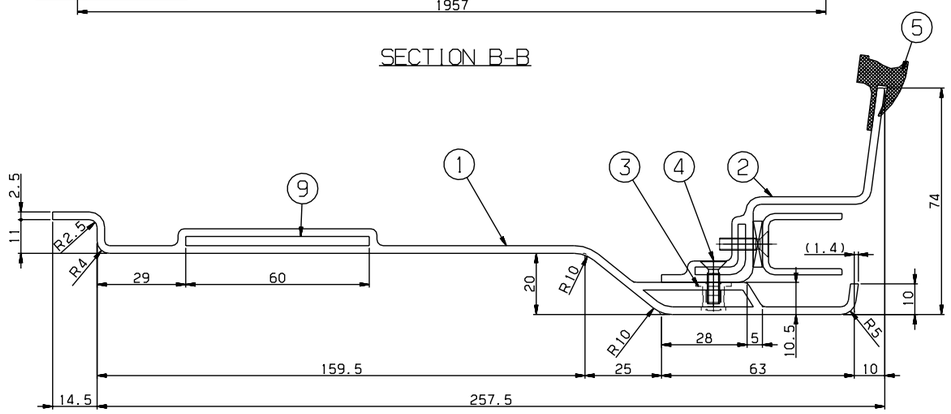


DETAIL I
SCALE=1/3

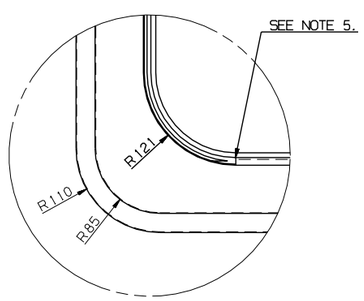
NOTE

1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 5 SHALL BE CUT ADEQUATELY AND USED
3. PART 7 IS PUT TO PROTECT CABLE
4. PART 2 SHALL BE WELL OPERATED UNDER CONDITION OF ASSEMBLY
5. THE INTERFACE BETWEEN PART 1 AND PART 2 SHALL BE STRONGLY SEALED

A 6. PART 4 SHOULD BE APPLIED WITH PART 12.



DETAIL F
SCALE=1/1



DETAIL G
SCALE=1/4

A	NO.	PART NO.	DESCRIPTION	MATERIAL	Q'TY	W.T	REMARKS
A	11	CP910004-406	ADHESIVE	ASSY	1		LOCTITE 242
	10	RFP51137EJ0-010	PACKING	CR	1		T2x10x2700 MS39000-004(SC70-F2(CR))
	9	RFP51137EJ0-009	SEAT,TAP	SUS304	2		PL T3x100x60
	8	RFP51137EJ0-008	STIFFENER	A1050P	2		T1
	7	RFP90013AN0	RUBBER BUSH	ASSY	1		F2.2332
	6	RFP51137EJ0-006	STIFFENER	SUS304	1		T1,L=1135
	5	RFP51137EJ0-005	RUBBER,SECTION	ASSY	1		RFP51011AN0,L=4600
	4	RS60607-098S	SCREW,F.H	SUS304	10		M4x14
	3	RFP51137EJ0-003	NUTSERT	SUS304	10		M4
	2	RFP51009AN0	PANEL,BLIND WINDOW	ASSY	1		
	1	RFP51137EJ0-001	PANEL	FRP	1		T2.5

승인 APP	검도 CHK	설계 DGN	제도 DRG
JeongYul Lee 2014.10.14	KeongBong Park 2014.10.14	HeongUk Lee 2014.10.14	HeeSook Jeong 2014.10.14

재질 MAT'L ASSY
중량 G.W
일반공차 MC B VD B CT B
SIZE A1

명칭 TITLE: WINDOW,MASK,TYPE FF

도번 DRG. NO: RFP51137EJ0 MS Ver. 00 Rev. -A
SCALE 1/8 SHEET 1 of 1

RSD1402 RFP- 본-PRJT 참리번호 CATIA

기호 MARK	일자 DATE	내용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
Ax3	2014.12.18	ADDED PART NO.#11 & DIMENSION	RSD1402-U071	H.U.LEE	K.B.PARK	J.Y.LEE

참고번호 REF. NO.

HYUNDAI Rotem 현대로템주식회사

본 도면은 당사 재산권과 기밀정보이 포함되어 있으며 무단복사/배포 금지됩니다. PROPERTY OF ISSUING ENTITY. CANNOT BE DISTRIBUTED OR REPRODUCED WITHOUT AUTHORIZATION.

일반공차 GENERAL TOLERANCE			
절삭가공 MACHINING			
	~ 6	0.1	0.2
	~ 30	0.2	0.5
	~ 120	0.3	0.8
	~ 315	0.5	1.2
	~ 1000	0.8	2.0
	~ 2000	1.2	3.0
	~ 4000	2.0	4.0
	~ 8000	3.0	5.0
주조, 주강품 CASTING			
	~ 30	1.0	1.5
	~ 120	1.5	2.5
	~ 315	2.0	3.0
	~ 1000	3.0	4.0
	~ 2000	4.0	5.0
	~ 4000	5.0	6.0
	~ 8000	6.0	8.0
용접 구조물 WELDING			
	~ 30	0.5	1.0
	~ 120	1.0	1.5
	~ 315	1.5	2.0
	~ 1000	2.0	3.0
	~ 2000	3.0	4.0
	~ 4000	4.0	6.0
	~ 8000	5.0	7.0
주조, 주강품 CASTING			
	~ 8M	5	8
	~ 4M	4	6
	~ 2M	3	4
	~ 1M	2	3
	~ 315	1	2
	~ 120	1	2
	~ 30	1	1
	~ 2000	1.5	2
	~ 1000	1	1.5
	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	< 3	0.5	1
용접 구조물 WELDING			
	~ 20M	8	14
	~ 15M	7	12
	~ 12M	6	10
	~ 8M	5	8
	~ 4M	4	6
	~ 2M	3	4
	~ 1M	2	3
	~ 315	1	2
	~ 120	1	2
	~ 30	1	1
	~ 20M	-	6.0
	~ 15M	-	5.0
	~ 12M	-	4.0
	~ 8M	-	3.0
	~ 4M	2.0	4.0
	~ 2M	1.2	3.0
	~ 1M	0.8	2.0
	~ 315	0.5	1.2
	~ 120	0.2	0.8
	~ 30	0.2	0.5
	3 ~ 6	0.1	0.2